



ES Compleat OAT Concentrate

Cummins Filtration

Catalogue number: see synonyms Version No: 1.3

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Issue Date: **04/10/2018** Print Date: **04/10/2018**

SECTION 1 IDENTIFICATION

Product Identifier

Product name	ES Compleat OAT Concentrate	
Synonyms	Synonyms CC3607300 (1 gal), CC3607200 (55 gal), CC3607100 and CC3607000JX (274 gal), CC360700 (bulk)	
Other means of identification	Not Available	

Recommended use of the chemical and restrictions on use

Relevant identified uses	Product is used as antifeeze for automotive and heavy duty engines (On and off Highway).
Relevant identified uses	Floudet is used as affilieeze for automotive and neavy duty engines (On and on Fightway).

Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	Cummins Filtration
Address	1200 Fleetguard Rd Cookeville TN United States
Telephone	1-800-223-4583
Fax	Not Available
Website	www.cumminsfiltration.com
Email	fleetmaster.us@cummins.com

Emergency phone number

Association / Organisation	Chemtrec
Emergency telephone numbers	1-800-424-9300
Other emergency telephone numbers	+1-703-527-3887

SECTION 2 HAZARD(S) IDENTIFICATION

Classification of the substance or mixture

Classification Acute Toxicity (Oral) Category 4, Skin Sensitizer Category 1, Respiratory Sensitizer Category 1, Carcinogenicity Category 2

Label elements

Hazard pictogram(s)





SIGNAL WORD DA

DANGER

Hazard statement(s)

H302	Harmful if swallowed.
H317	May cause an allergic skin reaction.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H351	Suspected of causing cancer.

Hazard(s) not otherwise specified

Not Applicable

Precautionary statement(s) Prevention

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P201	Obtain special instructions before use.
P261	Avoid breathing mist/vapours/spray.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P281	Use personal protective equipment as required.
P285	In case of inadequate ventilation wear respiratory protection.
P270	Do not eat, drink or smoke when using this product.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P342+P311	If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
P363	Wash contaminated clothing before reuse.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P301+P312	IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
P330	Rinse mouth.

Precautionary statement(s) Storage

P405	L	Store locked up.
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Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
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SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
107-21-1	89.91-92.65	ethylene glycol
17265-14-4	2.69-3.28	disodium decandioate
532-32-1	2.12-2.6	sodium benzoate
7631-99-4	0.17-0.21	sodium nitrate
64665-57-2	0.37-0.45	sodium tolyltriazole
19147-16-1	0.48-0.59	dipotassium adipate

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

possible) to maintain open airway and prevent aspiration. NOTE: Wear a protective glove when inducing vomiting by mechanical means.

SECTION 4 FIRST-AID MEASURES

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Description of first aid measures		
Eye Contact	If this product comes in contact with the eyes: • Wash out immediately with fresh running water. • Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. • Seek medical attention without delay; if pain persists or recurs seek medical attention. • Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.	
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.	
Inhalation	 If fumes, aerosols or combustion products are inhaled remove from contaminated area. Other measures are usually unnecessary. 	
Ingestion	 If SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY. For advice, contact a Poisons Information Centre or a doctor. Urgent hospital treatment is likely to be needed. In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition. If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist. If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS. Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise: 	

▶ INDUCE vomiting with fingers down the back of the throat, ONLY IF CONSCIOUS. Lean patient forward or place on left side (head-down position, if

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Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

To treat poisoning by the higher aliphatic alcohols (up to C7):

- Gastric lavage with copious amounts of water.
- It may be beneficial to instill 60 ml of mineral oil into the stomach
- Oxvgen and artificial respiration as needed.
- Electrolyte balance: it may be useful to start 500 ml. M/6 sodium bicarbonate intravenously but maintain a cautious and conservative attitude toward electrolyte replacement unless shock or severe acidosis threatens.
- ► To protect the liver, maintain carbohydrate intake by intravenous infusions of glucose.
- ▶ Haemodialysis if coma is deep and persistent. [GOSSELIN, SMITH HODGE: Clinical Toxicology of Commercial Products, Ed 5)

BASIC TREATMENT

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- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- ▶ Monitor and treat, where necessary, for shock.
- Monitor and treat, where necessary, for pulmonary oedema.
- ► Anticipate and treat, where necessary, for seizures.
- ▶ DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- Give activated charcoal.

ADVANCED TREATMENT

Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.

- Positive-pressure ventilation using a bag-valve mask might be of use
- Monitor and treat, where necessary, for arrhythmias.
- ► Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ► If the patient is hypoglycaemic (decreased or loss of consciousness, tachycardia, pallor, dilated pupils, diaphoresis and/or dextrose strip or glucometer readings below 50 mg), give 50% dextrose.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- Acidosis may respond to hyperventilation and bicarbonate therapy.
- ▶ Haemodialysis might be considered in patients with severe intoxication.
- Consult a foxicologist as necessary. BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

For C8 alcohols and above.

Symptomatic and supportive therapy is advised in managing patients.

- Polyethylene glycols are generally poorly absorbed orally and are mostly unchanged by the kidney.
- Dermal absorption can occur across damaged skin (e.g. through burns) leading to increased osmolality, anion gap metabolic acidosis, elevated calcium, low ionised calcium, CNS depression and renal failure.
- ► Treatment consists of supportive care.

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 FIRE-FIGHTING MEASURES

Extinguishing media

- Alcohol stable foam.
- Dry chemical powder.
- ▶ BCF (where regulations permit).
- Carbon dioxide
- Water spray or fog Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility

• Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Special protective equipment and precautions for fire-fighters

- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- Wear full body protective clothing with breathing apparatus.
 Prevent, by any means available, spillage from entering drains or water course.
- Use water delivered as a fine spray to control fire and cool adjacent area.
- Fire Fighting
- Avoid spraying water onto liquid pools.
 DO NOT approach containers suspected to be hot.
- ▶ Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.

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Fire/Explosion Hazard

- Combustible.
- ▶ Slight fire hazard when exposed to heat or flame.
- Heating may cause expansion or decomposition leading to violent rupture of containers.
- ▶ On combustion, may emit toxic fumes of carbon monoxide (CO).
- May emit acrid smoke.
- ▶ Mists containing combustible materials may be explosive.

Combustion products include:

carbon dioxide (CO2)

other pyrolysis products typical of burning organic material.

May emit poisonous fumes.

May emit corrosive fumes.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

methods and material for containment and cleaning up	
Minor Spills	Slippery when spilt. Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb spill with sand, earth, inert material or vermiculite. Wipe up. Place in a suitable, labelled container for waste disposal.
Major Spills	Slippery when spilt. Moderate hazard. Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course. No smoking, naked lights or ignition sources. Increase ventilation. Stop leak if safe to do so. Contain spill with sand, earth or vermiculite. Collect recoverable product into labelled containers for recycling. Absorb remaining product with sand, earth or vermiculite. Collect solid residues and seal in labelled drums for disposal. Wash area and prevent runoff into drains. If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	 Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps. DO NOT enter confined spaces until atmosphere has been checked. DO NOT allow material to contact humans, exposed food or food utensils. Avoid contact with incompatible materials. When handling, DO NOT eat, drink or smoke. Keep containers securely sealed when not in use. Avoid physical damage to containers. Always wash hands with soap and water after handling. Work clothes should be laundered separately. Launder contaminated clothing before re-use. Use good occupational work practice. Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained. DO NOT allow clothing wet with material to stay in contact with skin
Other information	Consider storage under inert gas. Material is hygroscopic, i.e. absorbs moisture from the air. Keep containers well sealed in storage. Store in original containers. Keep containers securely sealed. No smoking, naked lights or ignition sources. Store in a cool, dry, well-ventilated area. Store away from incompatible materials and foodstuff containers. Protect containers against physical damage and check regularly for leaks. Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Suitable container

- Metal can or drum
- Packaging as recommended by manufacturer.
- ► Check all containers are clearly labelled and free from leaks.

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Figure Glycols and their ethers undergo violent decomposition in contact with 70% perchloric acid. This seems likely to involve formation of the glycol perchlorate esters (after scission of ethers) which are explosive, those of ethylene glycol and 3-chloro-1,2-propanediol being more powerful than glyceryl nitrate, and the former so sensitive that it explodes on addition of water.

Alcohols

- are incompatible with strong acids, acid chlorides, acid anhydrides, oxidising and reducing agents,
- reacts, possibly violently, with alkaline metals and alkaline earth metals to produce hydrogen
- react with strong acids, strong caustics, aliphatic amines, isocyanates, acetaldehyde, benzoyl peroxide, chromic acid, chromium oxide, dialkylzincs, dichlorine oxide, ethylene oxide, hypochlorous acid, isopropyl chlorocarbonate, lithium tetrahydroaluminate, nitrogen dioxide, pentafluoroguanidine, phosphorus halides, phosphorus pentasulfide, tangerine oil, triethylaluminium, triisobutylaluminium
- ▶ should not be heated above 49 deg. C. when in contact with aluminium equipment

Ethylene glycol:

- reacts violently with oxidisers and oxidising acids, sulfuric acid, chlorosulfonic acid, chromyl chloride, perchloric acid
- ▶ forms explosive mixtures with sodium perchlorate
- ▶ is incompatible with strong acids, caustics, aliphatic amines, isocyanates, chlorosulfonic acid, oleum, potassium bichromate, phosphorus pentasulfide, sodium chlorite
- ► Avoid strong acids, bases.

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

Storage incompatibility

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US NIOSH Recommended Exposure Limits (RELs)	ethylene glycol	1,2-Dihydroxyethane; 1,2-Ethanediol; Glycol; Glycol alcohol; Monoethylene glycol	Not Available	Not Available	Not Available	See Appendix D
US ACGIH Threshold Limit Values (TLV)	ethylene glycol	* Ethylene glycol	25 ppm	10 mg/m3 / 50 ppm	Not Available	TLV® Basis: URT irr

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
ethylene glycol	Ethylene glycol	30 ppm	40 ppm	60 ppm
sodium benzoate	Benzoic acid, sodium salt	56 mg/m3	620 mg/m3	810 mg/m3
sodium nitrate	Sodium nitrate	4.1 mg/m3	45 mg/m3	270 mg/m3
sodium tolyltriazole	Sodium tolyltriazole; (1H-Benzotriazole, 4(or 5)-methyl-, sodium salt)	1.9 mg/m3	21 mg/m3	130 mg/m3

Ingredient	Original IDLH	Revised IDLH
ethylene glycol	Not Available	Not Available
disodium decandioate	Not Available	Not Available
sodium benzoate	Not Available	Not Available
sodium nitrate	Not Available	Not Available
sodium tolyltriazole	Not Available	Not Available
dipotassium adipate	Not Available	Not Available

Exposure controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection.

An approved self contained breathing apparatus (SCBA) may be required in some situations.

Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.

Appropriate engineering controls

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range	
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	

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	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
ı	3: Intermittent, low production.	3: High production, heavy use
	4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or

Personal protection





Safety glasses with side shields





Eye and face protection

Chemical goggles Contact lenses may pose a special hazard: soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment

should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eve redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly, ICDC NIOSH Current Intelligence Bulletin 591, IAS/NZS 1336 or national equivalent]

Skin protection

See Hand protection below

▶ Wear chemical protective gloves, e.g. PVC.

▶ Wear safety footwear or safety gumboots, e.g. Rubber

NOTE:

- ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- ► Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material
- glove thickness and
- dexterity

Hands/feet protection

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
- Contaminated gloves should be replaced.

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Body protection

See Other protection below

Other protection

- Overalls
- P.V.C. apron Barrier cream.
- Skin cleansing cream.
- Eye wash unit

Thermal hazards

Not Available

Respiratory protection

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

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Physical state	Liquid	Relative density (Water = 1)	1.118-1.148
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	8.9-9.0	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	12.5
Initial boiling point and boiling range (°C)	179	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	Miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Inhaled	The material is not thought to produce either adverse health effects or irritation of the respiratory tract following inhalation (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. Aliphatic alcohols with more than 3-carbons cause headache, dizziness, drowsiness, muscle weakness and delirium, central depression, coma, seizures and behavioural changes. Secondary respiratory depression and failure, as well as low blood pressure and irregular heart rhythms, may follow.
Ingestion	Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. If swallowed, the toxic effects of glycols (dihydric alcohols) are similar to those of alcohol, with depression of the central nervous system, nausea, vomiting, and degenerative changes in the liver and kidney. Overexposure to non-ring alcohols causes nervous system symptoms. These include headache, muscle weakness and inco-ordination, giddiness, confusion, delirium and coma. For ethylene glycol: Symptoms following swallowing ethylene glycol include failure of breathing, central nervous system depression, cardiovascular collapse, lung swelling, acute kidney failure, and even brain damage. Swallowing 100 millilitres has caused death. There are three stages of ethylene glycol poisoning. The severity of each stage depends upon the amount of ethylene glycol swallowed. There is usually minimal damage to the liver. In the first 12 hours, central nervous system depression is seen. A temporary feeling of exhilaration occurs, without the odour of ethanol. There may be gastrointestinal complaints including nausea and vomiting. Acidosis, coma, convulsions and seizures may also occur. Disorders in eye movements may occur, although otherwise eye examination usually remains normal. At 12-24 hours after swallowing, effects on the lung and heart appear. These are characterized by fast heart rate, fast breathing, and mildly high blood pressure. Congestive heart failure and circulatory collapse may occur in severe poisonings. Effects on the kidney are seen 24-72 hours post-ingestion and are characterized by reduced urine output, flank pain, death of kidney tubules, kidney failure, and rarely, failure of the bone marrow. Kidney damage may be permanent. Acid base disturbances (acidosis) in the blood result from the formation of glycolic acid and some lactic acid. Animal testing showed that ethylene glycol, if swallowed during pregna
Skin Contact	Skin contact is not thought to produce harmful health effects (as classified under EC Directives using animal models). Systemic harm, however, has been identified following exposure of animals by at least one other route and the material may still produce health damage following entry through wounds, lesions or abrasions. Most liquid alcohols appear to act as primary skin irritants in humans. Significant percutaneous absorption occurs in rabbits but not apparently in man. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	Although the liquid is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).
Chronic	There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment. Inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Exposure to ethylene glycol over a period of several weeks may cause throat irritation, mild headache and low backache. These may worsen with increasing concentration of the substance. They may progress to a burning sensation in the throat, a burning cough, and drowsiness. Sensitisation may give severe responses to very low levels of exposure, i.e. hypersensitivity.

Serious Eye Damage/Irritation

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	1				
ES Compleat OAT Concentrate	TOXICITY	IRRITATION			
25 complete our concentrate	Not Available	Not Available			
	TOXICITY	IRRITATION			
	Dermal (rabbit) LD50: 9530 mg/kg ^[2]	Eye (rabbit):	100 mg/1h -	· mild	
ethylene glycol	Inhalation (rat) LC50: 100.2 mg/l/8hr ^[2]	Eye (rabbit):	12 mg/m3/3	D	
	Oral (rat) LD50: 4700 mg/kg ^[2]	Eye (rabbit):	1440mg/6h-	moderate	
		Eye (rabbit):			
		Skin (rabbit):	555 mg(op	en)-mild	
	TOVIOITY			IDDITATION	
disodium decandioate	TOXICITY			IRRITATION Not Available	
	Oral (rat) LD50: >6000 mg/kg ^[2]			Not Available	
	TOVIOITY			DDITATION	
sodium benzoate	TOXICITY			RRITATION Not Available	
	Oral (rat) LD50: ~4.07 mg/kg ^[1]			Not Available	
	TOYICITY			IDDITATION	
sodium nitrate	dermal (rat) LD50: >5000 mg/kg ^[1]			IRRITATION Not Available	
sodium nitrate	Oral (rat) LD50: >5000 mg/kg ^[2]			Not Available	
	Oral (rat) LD50: 1267 mg/kg ¹				
	TOVICITY		IDDITATI	ON	
	TOXICITY Dermal (rabbit) LD50: >2000 mg/kg ^[2]		IRRITATI	bit): Corrosive	
sodium tolyltriazole	rei			obit): Corrosive	
	Oral (rat) LD50: 675 mg/kg ^[2]		OKIII (IADI	oit). Conosive	
	Ofai (fail) ED50. 675 ffig/kg- 2				
	TOXICITY	IRRITATION			
dipotassium adipate	Not Available	Not Available			
Legend:	Value obtained from Europe ECHA Registered Subst		from manuf	facturer's SDS. Unless otherwise specified	
	data extracted from RTECS - Register of Toxic Effect of	chemical Substances			
SODIUM BENZOATE	The following information refers to contact allergens as a Contact allergies quickly manifest themselves as contact involves a cell-mediated (T lymphocytes) immune reactions. The significance of the contact allergi opportunities for contact with it are equally important. A with stronger sensitising potential with which few individuallergic test reaction in more than 1% of the persons test For benzoates: Benzyl alcohol, benzoic acid and its sodium and potassiu unharmful and of low acute toxicity. They may cause sligit skin. Studies showed increased mortality, reduced weigh muscles may occur with benzyl alcohol. However, they diatemal toxic level. NOTE: Oral doses of 8-10g may cause nausea and vom	t eczema, more rarely as urticaria or Qui on of the delayed type. Other allergic skir en is not simply determined by its sensiti weakly sensitising substance which is wic lals come into contact. From a clinical po ted. In salt have a common metabolic and ex- nt irritation by oral, dermal or inhalation ex- t gain, liver and kidney effects at higher of o not cause cancer, genetic or reproducti	ncke's oede reactions, e sation poten dely distribut int of view, s cretion pathy cretion pathy cosure exc doses, also, ve toxicity. D	e.g. contact urticaria, involve antibody-mediate tital: the distribution of the substance and the ted can be a more important allergen than one substances are noteworthy if they produce an way. All but benzyl alcohol are considered to be ept sodium benzoate which doesn't irritate the desions of the brains, thymus and skeletal bevelopmental toxicity may occur but only at	
SODIUM TOLYLTRIAZOLE	The material may produce moderate eye irritation leadin The material may cause skin irritation after prolonged or scaling and thickening of the skin. for 50% aqueous solution: * * Bayer			* * * * * * * * * * * * * * * * * * * *	
DIPOTASSIUM ADIPATE	No significant acute toxicological data identified in litera				
SODIUM NITRATE & SODIUM TOLYLTRIAZOLE	Asthma-like symptoms may continue for months or even reactive airways dysfunction syndrome (RADS) which or RADS include the absence of previous airways disease hours of a documented exposure to the irritant. Other or severe bronchial hyperreactivity on methacholine challer asthma) following an irritating inhalation is an infrequent substance. On the other hand, industrial bronchitis is a oparticles) and is completely reversible after exposure ce	an occur after exposure to high levels of in a non-atopic individual, with sudden or iteria for diagnosis of RADS include a re age testing, and the lack of minimal lympl disorder with rates related to the concer- disorder that occurs as a result of exposi-	highly irritateset of persisted airflest occurrence in the contraction of an are due to his	ting compound. Main criteria for diagnosing stent asthma-like symptoms within minutes to ow pattern on lung function tests, moderate to mmation, without eosinophilia. RADS (or nd duration of exposure to the irritating igh concentrations of irritating substance (ofte	
Acute Toxicity	·	Carcinogenicity	~		
Skin Irritation/Corrosion	0	Reproductivity	0		

STOT - Single Exposure

0

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Respiratory or Skin STOT - Repeated Exposure 0 sensitisation Mutagenicity 0 **Aspiration Hazard** 0

Legend:

🗶 – Data available but does not fill the criteria for classification Data available to make classification

Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

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S Compleat OAT Concentrate	ENDPOINT		TEST DURATION (HR)		SPECIE	S	VALUE		SOURCE		CE
S compleat OAT concentrate	Not Available No		Not Available		Not Ava	ilable	Not Available			Not Available	
	ENDPOINT	TES	ST DURATION (HR)	SPECIES				VALUE			SOURCE
ethylene glycol	LC50	96		Fish			8050mg/L			4	
	EC50	48		Crustacea	Crustacea		5046.29mg/L		mg/L		5
	EC50	96		Algae or o	Algae or other aquatic plants			6500-13000mg/L			1
	NOEC	552		Crustacea				>=1000	mg/L		2
	ENDPOINT		TEST DURATION (HR)		SPECIE	:e	VALUE	=		SOUR	CE
disodium decandioate	Not Available	, , ,			Not Available			Not Available			
	ENDPOINT	TEST DURATION (HR)		SPECI	SPECIES			VALUE			SOURCE
	LC50	96		Fish	Fish			>100mg/L			4
sodium benzoate	EC50	48		Crusta	Crustacea			<650mg/L			1
	EC50	72		Algae	Algae or other aquatic plants			>30.5mg/L			2
	NOEC	72		Algae or other aquatic plants 0.09n			.09mg/L		2		
	ENDPOINT		TEST DURATION (HR)			SPECIES	,	VALUE		sou	IRCE
sodium nitrate	LC50		96		Fish			573mg/L		4	
	NOEC	NOEC 2880		Fish		Fish	1.6mg/L			4	
	=,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,					-				00115	
sodium tolyltriazole	ENDPOINT Not Available		TEST DURATION (HR) Not Available				VALUE Not Available			SOURCE Not Available	
dipotassium adipate	ENDPOINT		TEST DURATION (HR)		SPECIES \		VALUE	VALUE		SOURCE	
	Not Available	Not Available			Not Available		Not Available			Not Available	

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

For Ethylene Glycol: Log Kow: -1.93 to -1.36; Half-life (hr) air: 24 hrs; Henry 🕈 s Law Constant: 1.41 💠 10-3 or 6.08 💠 10-3 Pa.m3/mol, (depending on method of calculation); Henry's atm m3 /mol: 2.3x10 atm-m/mol; Vapor Pressure: 7.9 Pa @ 20 C; BOD 5: 0.15 to 0.81, 12%; COD: 1.21 to 1.29; ThOD: 1.26; BCF: 10 to 190.

Atmospheric Fate: In the atmosphere, ethylene glycol exists mainly in the vapor phase. It is degraded by reactions with hydroxyl radicals, (estimated half-life 24-50 hours). Direct breakdown of the substance by sunlight is not expected.

Terrestrial Fate: Soil - The substance is not expected to evaporate from soil surfaces. Ethylene glycol has little or no capacity to bind to soil and will be mobile. Several strains of microorganisms capable of utilizing ethylene glycol as a carbon source have been identified. Plants - Ethylene glycol has been identified as a metabolite of the growth regulator ethylene in a number of higher plants and as naturally occurring in the edible fungus Tricholoma matsutake.

Aquatic Fate: Ethylene glycol is not expected to evaporate from water surfaces. The substance is not expected to be broken down by water or bind to suspended particles. The substance has been shown to be rapidly broken down by microorganisms in surface water, (to a lesser extent in salt water).

Ecotoxicity: Ethylene glycol does not concentrate in the food chain. The substance is categorized as � readily biodegradable � under both oxygenated and low oxygen conditions. The substance is generally of low toxicity to marine organisms; however, toxic effects have been noted in streams receiving runoff of the substance. Field studies in the vicinity of an airport have reported toxic signs consistent with ethylene glycol poisoning, fish kills, and reduced biodiversity. These effects cannot definitively be ascribed to ethylene glycol. Terrestrial organisms are much less likely to be exposed to ethylene glycol and generally show low sensitivity to the compound. The substance is expected to have low toxicity to birds.

DO NOT discharge into sewer or waterways

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air		
ethylene glycol	LOW (Half-life = 24 days)	LOW (Half-life = 3.46 days)		
sodium nitrate	LOW	LOW		

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Ingredient	Bioaccumulation
ethylene glycol	LOW (BCF = 200)
sodium nitrate	LOW (LogKOW = 0.209)

Mobility in soil

Ingredient	Mobility
ethylene glycol	HIGH (KOC = 1)
sodium nitrate	LOW (KOC = 14.3)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal

- Containers may still present a chemical hazard/ danger when empty.
- Return to supplier for reuse/ recycling if possible.

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- ▶ Reduction
 - ▶ Reuse
 - Recycling
 - ► Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

> US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory US TSCA Chemical Substance Inventory - Interim List of Active Substances

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- ▶ Recycle wherever possible or consult manufacturer for recycling options.
- Consult State Land Waste Authority for disposal.
- Bury or incinerate residue at an approved site.
- ▶ Recycle containers if possible, or dispose of in an authorised landfill

SECTION 14 TRANSPORT INFORMATION

Labels Required

Marine Pollutant NO

Land transport (DOT): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

ETHYLENE GLYCOL(107-21-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS US - Alaska Limits for Air Contaminants US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants US - California OEHHA/ARB - Chronic Reference Exposure Levels and Target Organs US - Washington Permissible exposure limits of air contaminants (CRELs) US - California Permissible Exposure Limits for Chemical Contaminants US - Washington Toxic air pollutants and their ASIL. SQER and de minimis emission values US - California Proposition 65 - Reproductive Toxicity US ACGIH Threshold Limit Values (TLV) US ACGIH Threshold Limit Values (TLV) - Carcinogens US - Hawaii Air Contaminant Limits US - Massachusetts - Right To Know Listed Chemicals US ATSDR Minimal Risk Levels for Hazardous Substances (MRLs) US - Michigan Exposure Limits for Air Contaminants US Clean Air Act - Hazardous Air Pollutants US EPCRA Section 313 Chemical List US - Minnesota Permissible Exposure Limits (PELs) US - Oregon Permissible Exposure Limits (Z-1) US NIOSH Recommended Exposure Limits (RELs) US Office of Environmental Health Hazard Assessment Proposition 65 No Significant Risk US - Pennsylvania - Hazardous Substance List Levels (NSRLs) for Carcinogens and Maximum Allowable Dose Levels (MADLs) for US - Rhode Island Hazardous Substance List Chemicals Causing Reproductive Toxicity US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants US Spacecraft Maximum Allowable Concentrations (SMACs) for Airborne Contaminants US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants

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US TSCA Chemical Substance Inventory - Interim List of Active Substances US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory SODIUM BENZOATE(532-32-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS US TSCA Chemical Substance Inventory - Interim List of Active Substances US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory SODIUM NITRATE(7631-99-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS US - Massachusetts - Right To Know Listed Chemicals US EPCRA Section 313 Chemical List US - Pennsylvania - Hazardous Substance List US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory US - Rhode Island Hazardous Substance List US TSCA Chemical Substance Inventory - Interim List of Active Substances

SODIUM TOLYLTRIAZOLE(64665-57-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory US TSCA Chemical Substance Inventory - Interim List of Active Substances

DIPOTASSIUM ADIPATE(19147-16-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Not Applicable

Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SECTION 311/312 HAZARD CATEGORIES

Flammable (Gases, Aerosols, Liquids, or Solids)	No
Gas under pressure	No
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	Yes
Acute toxicity (any route of exposure)	Yes
Reproductive toxicity	No
Skin Corrosion or Irritation	No
Respiratory or Skin Sensitization	Yes
Serious eye damage or eye irritation	No
Specific target organ toxicity (single or repeated exposure)	No
Aspiration Hazard	No
Germ cell mutagenicity	No
Simple Asphyxiant	No

US. EPA CERCLA HAZARDOUS SUBSTANCES AND REPORTABLE QUANTITIES (40 CFR 302.4)

Name	Reportable Quantity in Pounds (lb)	Reportable Quantity in kg		
Ethylene glycol	5000	2270		

State Regulations

US. CALIFORNIA PROPOSITION 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm

US - CALIFORNIA PROPOSITION 65 - CARCINOGENS & REPRODUCTIVE TOXICITY (CRT): LISTED SUBSTANCE

Ethylene glycol (ingested) Listed

National Inventory	Status
Australia - AICS	N (dipotassium adipate)
Canada - DSL	N (dipotassium adipate)
Canada - NDSL	N (sodium benzoate; sodium tolyltriazole; ethylene glycol; disodium decandioate; sodium nitrate; dipotassium adipate)
China - IECSC	Υ
Europe - EINEC / ELINCS / NLP	Υ
Japan - ENCS	N (sodium tolyltriazole)
Korea - KECI	N (dipotassium adipate)
New Zealand - NZIoC	N (dipotassium adipate)
Philippines - PICCS	N (dipotassium adipate)
USA - TSCA	N (dipotassium adipate)

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Legend:

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Y = All ingredients are on the inventory

N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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